

5/15

DART AEROSPACE LTD	Work Order :	22658
Description: Console Side RH (407 Hi-Slope)	Part Number:	D2604-2
Note: Issue with Part Number D2604-1		
Drawing: D2604 Rev. A1	Qty:	9 10

04.11.17

Stack of 10 RF 02/05/10

Step	Location	Procedure	By	Date	QTY
1	EXPEDITING	Issue W/O	HA	05.03.09	10
2	CNC CELL / METAL	Cut Blank per template DT 8247 Note: 1 Blank makes: D2604-1(Qty: 1), D2604-2(Qty: 1) Material: .040 - 2024-T3 Batch <u>M16302</u>	EP	05/04/07	10
3A	HAAS	Machine per folio D2604	EP	05/04/07	10
4	QC	Inspect Level 2	EP	05/04/07	10
5A	QC	Inspect Level 8	EP	05/04/07	10
6	METAL	Form per Dwg D2604	SB	05/04/11	9
7	QC	Inspect Level 5	HA	05/04/15	9
8	FINISHING	Acid etch & alodine as per QSI 005	ml	05-04-15	9
9	STORES	Identify and stock	ml	05-04-15	9
10	EXPEDITING	Close W/O Inspect level 21 Cost / part <u>16.94</u> <u>5 ac</u> <u>05/04/19</u> (9)	HA	05.04.20	9

Rev	Date	Change	Revised By	Approved
A	96.07.27	New Issue		
B	98.05.08	Added drawing revision*	KB	
C	98.11.25	Added Inspection Levels, Jig numbers	DM	
D	02.06.05	Added alodine finish TSR 1290	NG	C.E. 2/6/6

RELEASED

02/06/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: 22658		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/04/12	6	1 scrap overbend	AB per spec	Destroy	SB 05/04/13	AB 05.04.13	AB per spec	AB 05.04.13

Part No: D2604-2

PAR #: _____

Fault Category: ~~Quality Assurance~~ ~~Control~~

NCR: Yes No

DQA: 

Date: 05/04/20

NOTE: Date & initial all entries

QA: N/C Closed: 

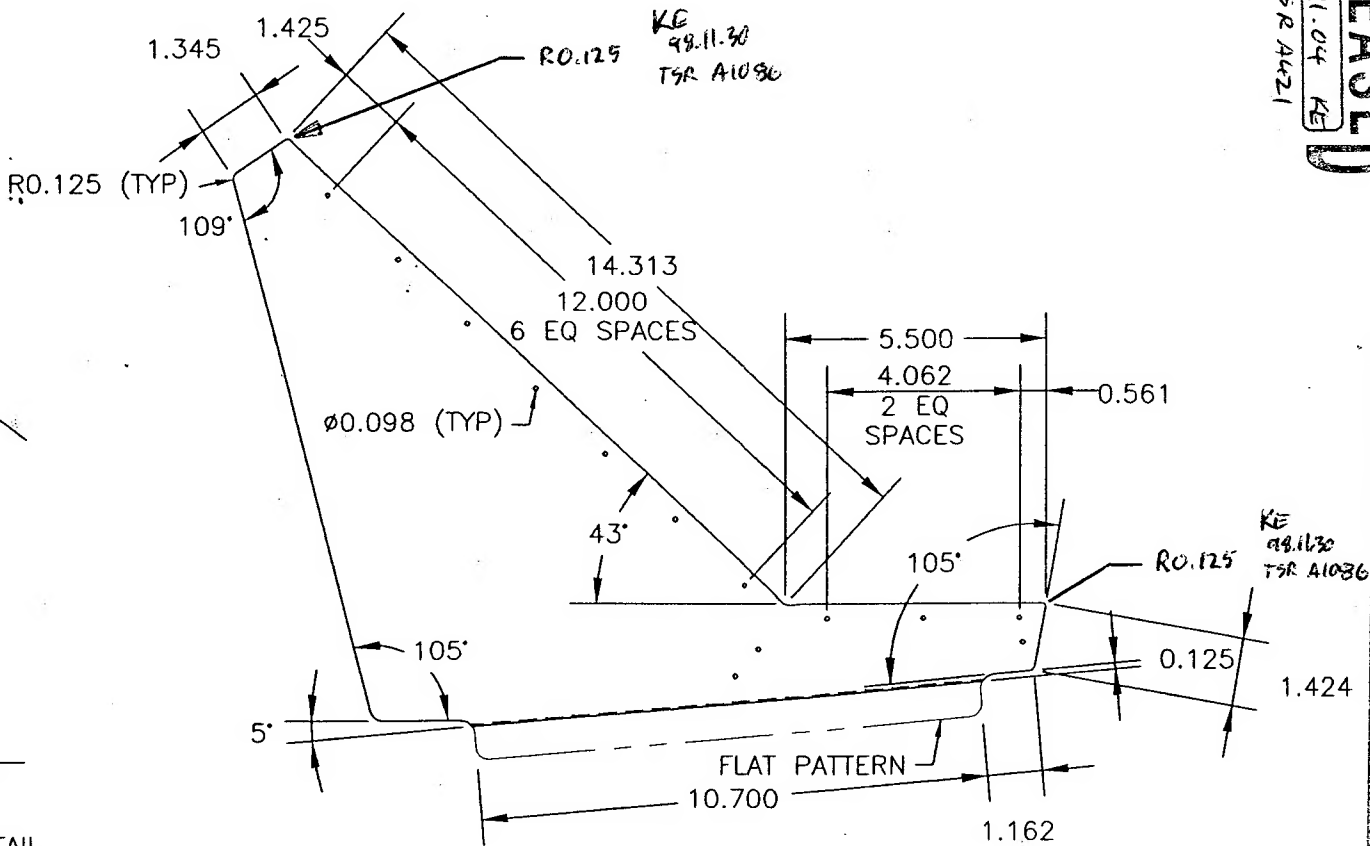
Date: 05.04.20

Product / fms. PSS' Small, Med.



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED KE	APPROVED BUC	DRAWING NO. D2604
DATE 97.10.24	DATE 97.10.24	TITLE CONSOLE SIDE
A	97.10.24	D2604 WAS D206-547-23/-24
AI	02.06.04	ADD FINISH
REV. A	SCALE 1:4	SHEET 1 OF 1

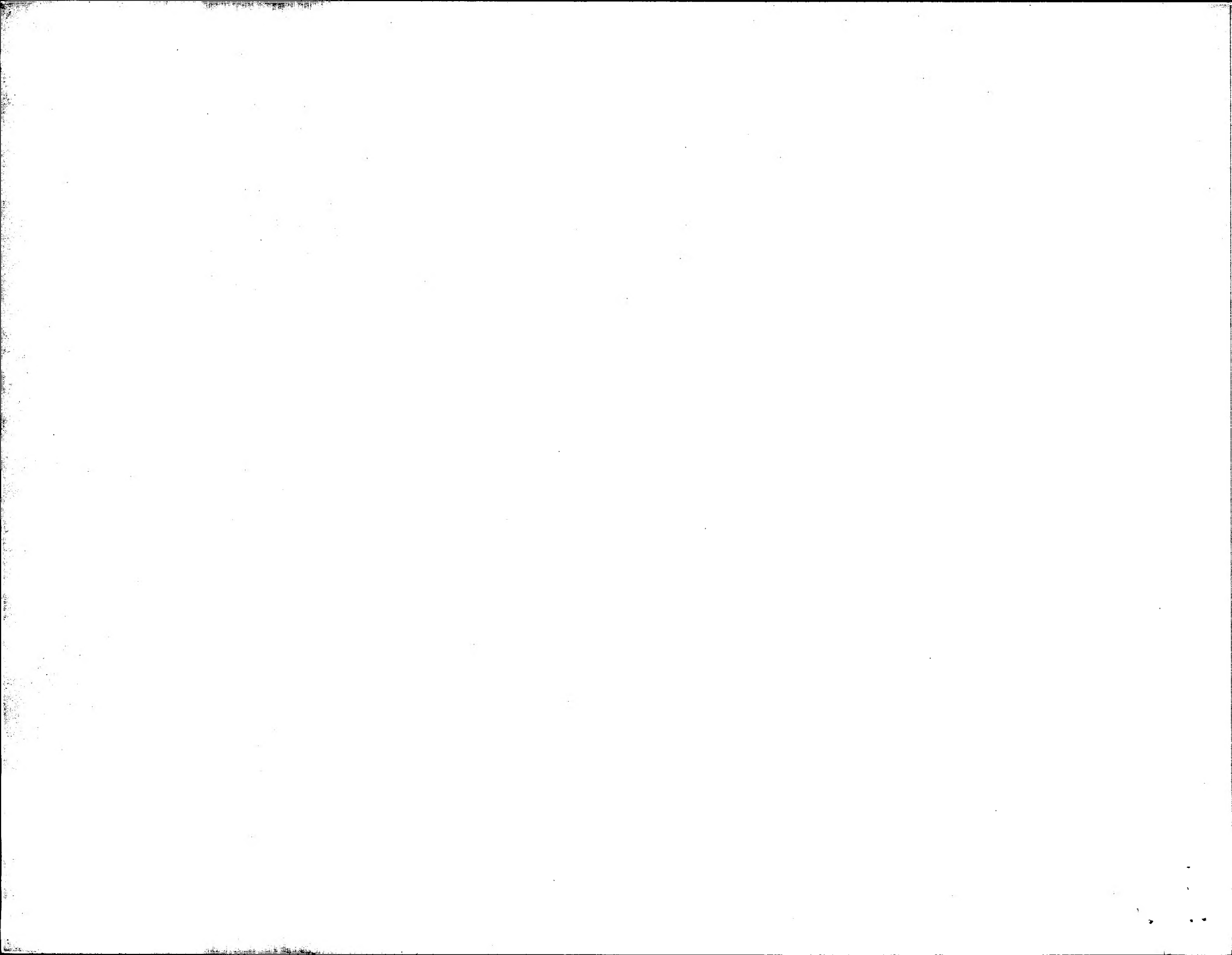
RELEASED
47.11.04 KE
TSR A421



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK
PROFILE CONTROLLED BY FOLIO H2604
BEND RADIUS 0.093
FINISH: CHEMICAL CONVERSION COAT PER DART Q51 005 4:1
D2604-1 SHOWN
D2604-2 OPPOSITE

UN
IT
COPY
SHEET
NOTICE

WORK ORDER
NO. 22658



Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 08, 2005
03:17 pm

Work Order No : 0022658
Project Name : D2604-2
Project For : WK515
Work Order Type : Main
Main WO Number :
House Part Number : D2604-2
Description : 407 Hi Console Side RH
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 03-08-05
Est Finish Date : 04-08-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

